

Blue

Work Order ID 55788

February 1, 2010 10:24:45 AM



Item ID: D206-648-013

Accept



Setup Start



Revision ID:

Stop



Item Name: GHW Modification

Start Date: 2/02/10 Start Qty: 4.00



Cust Item ID:

Required Date: 2/19/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: *H*

Date: *10-20-10*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D206-648

Rev B

100

0.00



DC

0.00

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-648-013  
CHG002

*S 10/03/12*

*OK for BG 10/02/25*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*P 10/3/2 (4)*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*S 10/03/12*

*(24) Blue*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 55788**

February 1, 2010 10:24:45 AM



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Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
	Memo	0.00							
	Packaging	Identify and pack for shipping as per PPP D206-648-013							
140		0.00							
	QC21- Final Inspection - Work Order Release								
	QC	0.00							
	Quality Control								

10/03/12 (4)

10/03/03

MF  
10-3-2

# Picklist Print

February 1, 2010 10:24:50 AM

Page 1

2

Work Order ID: 55788

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Start Date: 2/02/10

Required Date: 2/19/10

Comments: IPP Rev:A 05.09.23 New issue KJ/JLM  
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
844 BOLT		Purchased	No			110	Each	105.0000	16.0000			

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

105

111976

5

112454

100

Purchased

No

110

Each

0.0000

16.0000

M/12454

M/13524

h

NA 511490363R

WASHER

WASHER

WASHER

WASHER

Bushing

Warehouse  
Location

Loc Qty

Loc Code

OFFSHORE

FG

44

31985

44

Main Warehouse

ST021

111

53741

111

Main Warehouse

ST40

262

51531

262

51531

# Picklist Print

February 1, 2010 10:24:50 AM

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3414-041 Lug Assembly		Manufactured	No			110	Each	30.0000	8.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

22

52333

13

53354

9

53354

Main Warehouse

WA

8

51634

8

att: blue

MS21043-3

Purchased

No

110

Each

4,398.000

16.0000

Nut

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

80

103691

80

Main Warehouse

ST

4318

111819

70

112243

29

112314

4219

1112314

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE  
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED  
09/12/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries